



Technical Datasheet

HOLDIT AA471

Revised Date: June 2011

Description

HOLDIT AA471 speeds Cure of all Anaerobic fluids and pastes and extends cure through volume. HOLDIT AA471 helps fixture time and reduces ultimate cure time. Use HOLDIT AA471 when materials are inactive (plastics or passivated metals) or where temperature is under 15C.

Instructions for Use

Apply activator by spraying, brushing or dipping at ambient temperature. If polyolefin or more active or easier to bond materials are involved applied activator to polyolefin only. Avoid the use of excessive activator.

Storage

Store in a cool and out of direct sunlight. Store in original containers. Store away from sources of heat or ignition. Dangerous good of Class 2.1 Flammable Gases, or with a subsidiary risk of 2.1, are incompatible in a placard load with any of the following: - Class 1, Class 3, if both the Class2.1 and Class 3 dangerous goods are in bulk, Class 4, Class 5 and Class 7.

Product Features

Physical Properties	Standard Grade
Solvent Base	Heptane
Appearance	Aerosol
Colour	N/A
Boiling Point	56-57°C
Viscosity @ 25°C	N/A
Cure Speed	V Fast, <60 secs
Flash Point	-17°C

Health & Safety in Use

The Activator must be used in a manner applicable to highly flammable materials and in compliance with relevant local regulations.

Use in a well ventilated area with the use of safety goggles, gloves and face shield where required.

For more handling safety information on this product, please consult the Material Safety Data Sheet. MSDS.

Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 $\text{N/mm} \times 5.71 = \text{lb/in}$
 $\text{MPa} \times 145 = \text{psi}$
 $\text{N/mm}^2 \times 145 = \text{psi}$
 $\text{N} \times 0.225 = \text{lb}$
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$
 $\text{N}\cdot\text{mm} \times 0.738 = \text{lb}\cdot\text{ft}$
 $\text{mPa}\cdot\text{s} = \text{cP}$